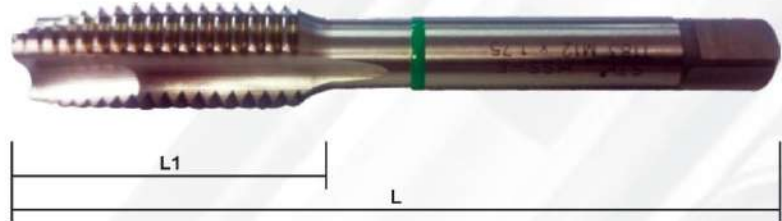
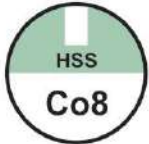


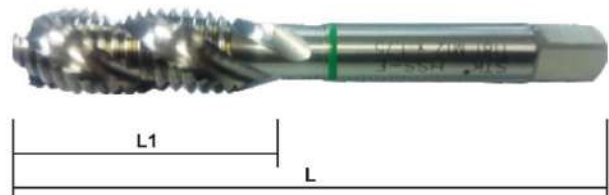
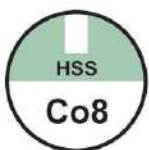
STK - HSS Co8 Gun Pointed Machine Taps

E



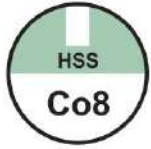
Item Code	Size	L1	L
T183 - 005	M2.0 X 0.40	9.50	40
T183 - 020	M2.5 X 0.45	9.50	44
T183 - 030	M3.0 X 0.50	11.00	46
T183 - 050	M4.0 X 0.70	13.00	52
T183 - 070	M5.0 X 0.80	16.00	60
T183 - 085	M6.0 X 1.00	19.00	62
T183 - 110	M8.0 X 1.25	22.00	70
T183 - 140	M10.0 X 1.50	24.00	75
T183 - 175	M12.0 X 1.75	29.00	82

STK - HSS Co8 Spiral Pointed Machine Taps

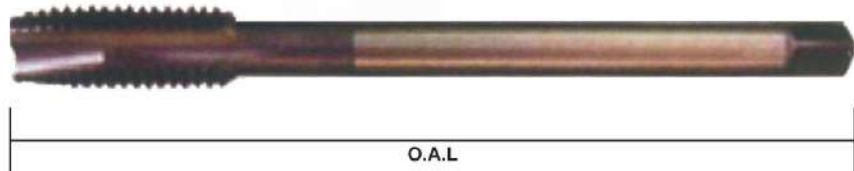


Item Code	Size	L1	L
T181 - 005	M2.0 X 0.40	9.50	40
T181 - 020	M2.5 X 0.45	9.50	44
T181 - 030	M3.0 X 0.50	11.00	46
T181 - 050	M4.0 X 0.70	13.00	52
T181 - 070	M5.0 X 0.80	16.00	60
T181 - 085	M6.0 X 1.00	19.00	62
T181 - 110	M8.0 X 1.25	22.00	70
T181 - 140	M10.0 X 1.50	24.00	75
T181 - 175	M12.0 X 1.75	29.00	82
T181 - 195	M14.0 X 2.00	30.00	88
T181 - 225	M16.0 X 2.00	32.00	95
T181 - 240	M18.0 X 2.50	37.00	100
T181 - 260	M20.0 X 2.50	37.00	105

YS - HSS Co8 Long Shank Taps (General Purpose)



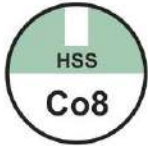
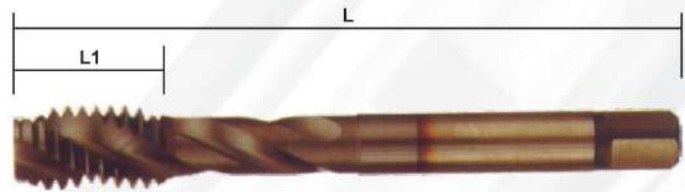
Size	POTL			
Metric / Inch	O.A.L			
M3 x 0.5	100L	120L	150L	
M4 x 0.7	100L	120L	150L	
M5 x 0.8	100L	120L	150L	
M6 x 1	100L	120L	150L	
M8 x 1.25	100L	120L	150L	200L
M8 x 1	100L		150L	
M10 x 1.5	100L	120L	150L	200L
M10 x 1.75	100L	120L	150L	
M12 x 1.75	100L	120L	150L	200L
M14 x 2	100L	120L	150L	
M14 x 1.5				
M16 x 2			150L	200L
M18 x 2.5				
M20 x 2.5			150L	200L
3/16 w 24	100L	120L		
1/4 w 20	100L	120L		
5/16 w 18	100L	120L		
3/8 w 16	100L	120L		
1/2 w 12	100L	120L		



Size	POTL			
Metric / Inch	O.A.L			
M3 x 0.5	100L	120L	150L	
M4 x 0.7	100L	120L	150L	
M5 x 0.8	100L	120L	150L	
M6 x 1	100L	120L	150L	
M8 x 1.25	100L	120L	150L	200L
M8 x 1	100L		150L	
M10 x 1.5	100L	120L	150L	200L
M10 x 1.75	100L	120L	150L	
M12 x 1.75	100L	120L	150L	200L
M14 x 2	100L	120L	150L	
M14 x 1.5				
M16 x 2			150L	200L
M18 x 2.5				
M20 x 2.5			150L	200L
3/16 w 24	100L	120L		
1/4 w 20	100L	120L		
5/16 w 18	100L	120L		200L
3/8 w 16	100L	120L		200L

YS - Spiral Taps For Deep Hole (General Purpose)

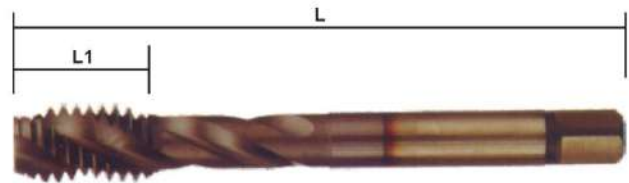
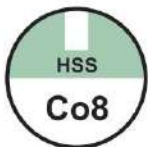
E



Size	L	L1
M2 x 0.4	40	4
M2.5 x 0.45	44	4.5
M3 x 0.5	46	5
M4 x 0.7	52	7
M5 x 0.8	60	8
M6 x 1	62	10
M8 x 1.25	70	12.5

Size	L	L1
M10 x 1.5	75	15
M12 x 1.75	82	17.5
M14 x 2	88	20
M16 x 2	95	20
M18 x 2.5	100	25
M20 x 2.5	105	25

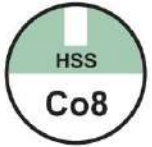
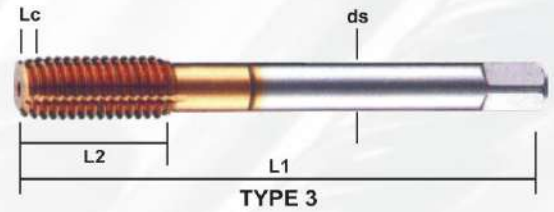
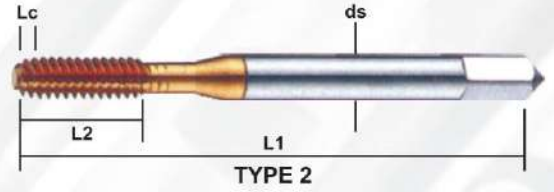
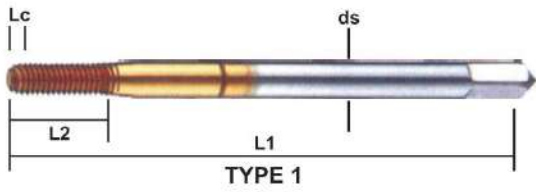
YS - Spiral Taps For Deep Hole (Stainless Steel)



Size	L	L1
M2 x 0.4	40	4
M2.5 x 0.45	44	4.5
M3 x 0.5	46	5
M4 x 0.7	52	7
M5 x 0.8	60	8
M6 x 1	62	10
M8 x 1.25	70	12.5

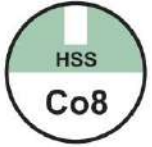
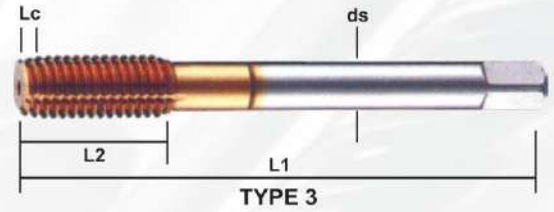
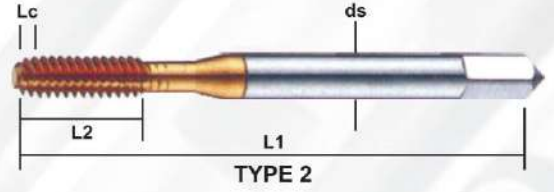
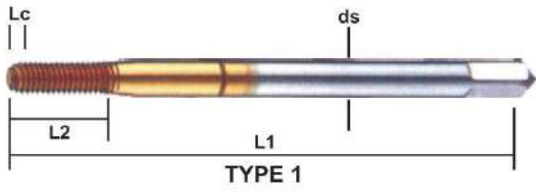
Size	L	L1
M10 x 1.5	75	15
M12 x 1.75	82	17.5
M14 x 2	88	20
M16 x 2	95	20
M18 x 2.5	100	25
M20 x 2.5	105	25

YS - TiN Coated Forming Taps (Roll Taps)



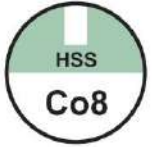
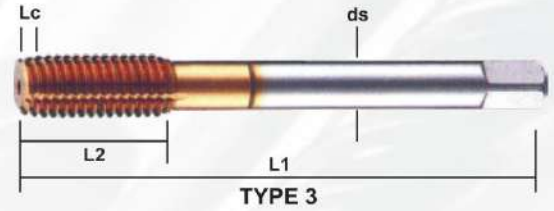
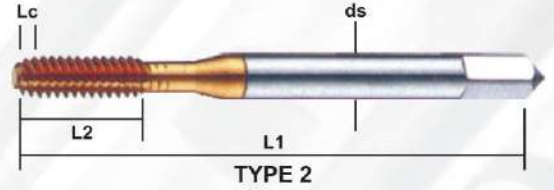
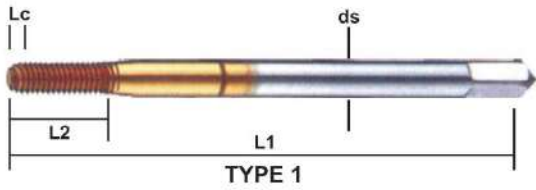
Size	SR	LC	Type	L1	L2	ds
M 1.7 x 0.35	3	P	1	36	8	3
M 1.7 x 0.35	3	B				
M 1.7 x 0.35	4	P				
M 1.7 x 0.35	4	B				
M 2 x 0.4	3	P	1	40	8	3
M 2 x 0.4	3	B				
M 2 x 0.4	4	P				
M 2 x 0.4	4	B				
M 2 x 0.4	5	P				
M 2 x 0.4	5	B				
M 2.3 x 0.4	5	P	1	42	8	3
M 2.3 x 0.4	5	B				
M 2.5 x 0.45	4	P	1	44	10	3
M 2.5 x 0.45	4	B				
M 2.5 x 0.45	6	P				
M 2.5 x 0.45	6	B				
M 2.6 x 0.45	4	P	1	44	10	3
M 2.6 x 0.45	4	B				
M 2.6 x 0.45	6	P				
M 2.6 x 0.45	6	B				
M 3 x 0.5	4	P	2	46	10	4
M 3 x 0.5	4	B				
M 3 x 0.5	5	P				
M 3 x 0.5	5	B				
M 3 x 0.5	6	P				
M 3 x 0.5	6	B				
M 3 x 0.5	7	B				
M 3.5 x 0.6	6	P	2	48	10	4
M 3.5 x 0.6	6	B				
M 4 x 0.7	5	P	2	52	10	5
M 4 x 0.7	5	B				
M 4 x 0.7	6	P				
M 4 x 0.7	6	B				
M 4 x 0.7	7	P				
M 4 x 0.7	7	B				
M 5 x 0.8	5	P	2	60	11	5.5
M 5 x 0.8	5	B				
M 5 x 0.8	6	P				
M 5 x 0.8	6	B				

YS - TiN Coated Forming Taps (Roll Taps)



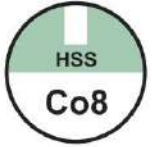
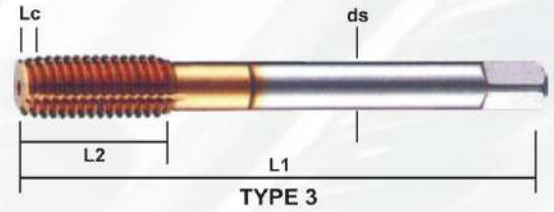
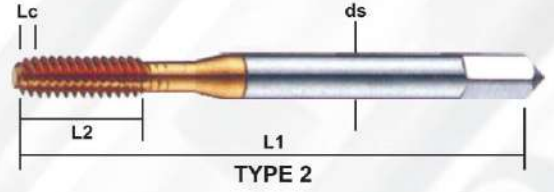
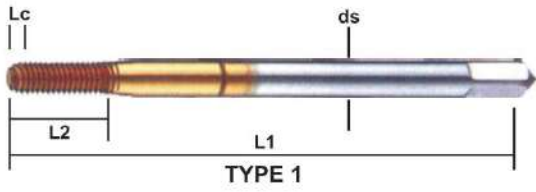
Size	SR	LC	Type	L1	L2	ds
M 5 x 0.8	7	P	2	60	1	5.5
M 5 x 0.8	7	B				
M 6 x 1	6	P	2	62	12	6
M 6 x 1	6	B				
M 6 x 1	7	P				
M 6 x 1	7	B				
M 6 x 1	8	P				
M 6 x 1	8	B				
M 8 x 1.25	6	P	3	70	18	6.2
M 8 x 1.25	6	B				
M 8 x 1.25	7	P				
M 8 x 1.25	7	B				
M 8 x 1.25	8	P				
M 8 x 1.25	8	B				
M 8 x 1	6	P	3	70	18	6.2
M 8 x 1	6	B				
M 8 x 1	7	P				
M 8 x 1	7	B				
M 8 x 1	8	P				
M 8 x 1	8	B				
M 10 x 1.5	6	P	3	75	19	7
M 10 x 1.5	6	B				
M 10 x 1.5	7	P				
M 10 x 1.5	7	B				
M 10 x 1.5	8	P				
M 10 x 1.5	8	B				
M 10 x 1.25	6	P	3	75	19	7
M 10 x 1.25	6	B				
M 10 x 1.25	7	P				
M 10 x 1.25	7	B				
M 10 x 1.25	8	P				
M 10 x 1.25	8	B				

YS - TiN Coated Forming Taps (Roll Taps)



Size	SR	LC	Type	L1	L2	ds
M 12 x 1.75	7	P	3	82	23	8.5
M 12 x 1.75	7	B				
M 12 x 1.75	8	P				
M 12 x 1.75	8	B				
M 12 x 1.75	9	P				
M 12 x 1.75	9	B				
M 12 x 1.5	6	P	3	82	23	8.5
M 12 x 1.5	6	B				
M 12 x 1.5	7	P				
M 12 x 1.5	7	B				
M 12 x 1.5	8	P				
M 12 x 1.5	8	B				
M 12 x 1.25	6	P	3	82	23	8.5
M 12 x 1.25	6	B				
M 12 x 1.25	7	P				
M 12 x 1.25	7	B				
M 12 x 1.25	8	P				
M 12 x 1.25	8	B				
M 14 x 2	10	P	3	88	25	10.5
M 14 x 2	10	B	3	88	25	10.5
M 14 x 1.5	9	P	3	88	25	10.5
M 14 x 1.5	9	B	3	88	25	10.5
M 16 x 2	10	P	3	95	27	12.5
M 16 x 2	10	B	3	95	27	12.5
M 16 x 1.5	9	P	3	95	27	12.5
M 16 x 1.5	9	B	3	95	27	12.5

YS - TiN Coated Forming Taps (Roll Taps)



Size	SR	LC	Type	L1	L2	ds
NO. 2 - 56 UNF	4	P	1	42	8	3
NO. 2 - 56 UNF	4	B				
NO. 4 - 40 UNC	4	P	2	44	9	3
NO. 4 - 40 UNC	4	B				
NO. 6 - 32 UNC	5	P	2	48	10	4
NO. 6 - 32 UNC	5	B				
NO. 6 - 32 UNC	6	P				
NO. 6 - 32 UNC	6	B				
NO. 8 - 32 UNC	5	P	2	52	10	5
NO. 8 - 32 UNC	5	B				
NO. 8 - 32 UNC	6	P				
NO. 8 - 32 UNC	6	B				
NO. 10 - 24 UNC	5	P	2	60	11	5.5
NO. 10 - 24 UNC	5	B				
NO. 10 - 24 UNC	6	P				
NO. 10 - 24 UNC	6	B				
NO. 10 - 24 UNC	7	P				
NO. 10 - 32 UNF	5	P	2	60	11	5.5
NO. 10 - 32 UNF	5	B				
NO. 10 - 32 UNF	6	P				
NO. 10 - 32 UNF	6	B				
NO. 10 - 32 UNF	7	P				
NO. 10 - 32 UNF	7	B				
NO. 12 - 24 UNC	5	P	2	60	11	5.5
NO. 12 - 24 UNC	5	B				
NO. 12 - 24 UNC	6	P				
NO. 12 - 24 UNC	6	B				
NO. 12 - 24 UNC	7	P				
NO. 12 - 24 UNC	7	B				