

Straight Shank Long Drill

List 550

h8

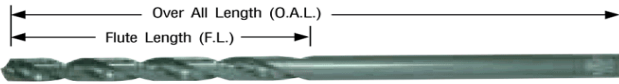


HSS

HELIX N



- Designed for drilling deep holes or wherever the location of the hole is such to require the additional overall and flute length of this type.



Unit : mm

SIZE	OVERALL LENGTH						
	75	100	150	200	250	300	400
	FLUTE LENGTH	FLUTE LENGTH	FLUTE LENGTH	FLUTE LENGTH	FLUTE LENGTH	FLUTE LENGTH	FLUTE LENGTH
1.0	35	40	-	-	-	-	-
1.1	35	40	-	-	-	-	-
1.2	35	40	-	-	-	-	-
1.3	35	40	-	-	-	-	-
1.4	35	40	-	-	-	-	-
1.5	35	40	60	-	-	-	-
1.6	35	40	-	-	-	-	-
1.7	35	40	-	-	-	-	-
1.8	35	40	-	-	-	-	-
1.9	35	40	-	-	-	-	-
2.0	-	40	60	-	-	-	-
2.1	-	40	60	-	-	-	-
2.2	-	40	60	-	-	-	-
2.3	-	40	60	-	-	-	-
2.4	-	40	60	-	-	-	-
2.5	-	50	60	100	-	-	-
2.6	-	50	75	100	-	-	-
2.7	-	50	75	100	-	-	-
2.8	-	50	75	100	-	-	-
2.9	-	50	75	100	-	-	-
3.0	-	50	75	100	-	-	-
3.1	-	-	75	100	-	-	-
3.2	-	-	75	100	-	-	-
3.3	-	-	75	100	-	-	-
3.4	-	-	75	100	-	-	-
3.5	-	-	75	100	-	-	-
3.6	-	-	75	100	120	120	-
3.7	-	-	75	100	120	120	-
3.8	-	-	75	100	120	120	-
3.9	-	-	75	100	120	120	-
4.0	-	-	75	100	120	120	-
4.1	-	-	75	100	120	120	-
4.2	-	-	75	100	120	120	-
4.3	-	-	75	100	120	120	-
4.4	-	-	75	100	120	120	-
4.5	-	-	75	100	120	120	-
4.6	-	-	75	100	120	130	150
4.7	-	-	75	100	120	130	150
4.8	-	-	75	100	120	130	150
4.9	-	-	75	100	120	130	150

SIZE	OVERALL LENGTH						
	150	200	250	300	400	500	600
	FLUTE LENGTH	FLUTE LENGTH	FLUTE LENGTH	FLUTE LENGTH	FLUTE LENGTH	FLUTE LENGTH	FLUTE LENGTH
5.0	75	100	120	130	150	-	-
5.1	100	100	120	130	150	-	-
5.2	100	100	120	130	150	-	-
5.3	100	100	120	130	150	-	-
5.4	100	100	120	130	150	-	-
5.5	100	100	120	130	150	-	-
5.6	100	100	120	150	180	180	-
5.7	100	100	120	150	180	180	-
5.8	100	100	120	150	180	180	-
5.9	100	100	120	150	180	180	-
6.0	100	100	120	150	180	180	200
6.1	100	100	120	150	-	-	-
6.2	100	100	120	150	-	-	-
6.3	100	100	120	150	-	-	-
6.4	100	100	120	150	-	-	-
6.5	-	100	120	150	200	200	200
6.6	-	100	120	150	-	-	-
6.7	-	100	120	150	-	-	-
6.8	-	100	120	150	-	-	-
6.9	-	100	120	150	-	-	-
7.0	-	100	120	150	200	200	200
7.1	-	100	120	150	-	-	-
7.2	-	100	120	150	-	-	-
7.3	-	100	120	150	-	-	-
7.4	-	100	120	150	-	-	-
7.5	-	100	120	150	200	200	200
7.6	-	100	120	150	-	-	-
7.7	-	100	120	150	-	-	-
7.8	-	100	120	150	-	-	-
7.9	-	100	120	150	-	-	-
8.0	-	100	120	150	200	200	200
8.1	-	100	120	150	-	-	-
8.2	-	100	120	150	-	-	-
8.3	-	100	120	150	-	-	-
8.4	-	100	120	150	-	-	-
8.5	-	100	120	150	200	200	200
8.6	-	100	120	150	-	-	-
8.7	-	100	120	150	-	-	-
8.8	-	100	120	150	-	-	-
8.9	-	100	120	150	-	-	-
9.0	-	100	120	150	200	200	200
9.1	-	100	120	150	-	-	-
9.2	-	100	120	150	-	-	-
9.3	-	100	120	150	-	-	-
9.4	-	100	120	150	-	-	-
9.5	-	100	120	150	200	200	200
9.6	-	100	120	150	-	-	-
9.7	-	100	120	150	-	-	-
9.8	-	100	120	150	-	-	-
9.9	-	100	120	150	-	-	-
10.0	-	100	120	150	200	250	300
10.1	-	100	120	150	-	-	-
10.2	-	100	120	150	-	-	-
10.3	-	100	120	150	-	-	-
10.4	-	100	120	150	-	-	-
10.5	-	125	120	150	200	250	300
10.6	-	-	120	150	-	-	-
10.7	-	-	120	150	-	-	-
10.8	-	-	120	150	-	-	-
10.9	-	-	120	150	-	-	-
11.0	-	-	120	150	200	250	300
11.1	-	-	120	150	-	-	-
11.2	-	-	120	150	-	-	-
11.3	-	-	120	150	-	-	-
11.4	-	-	120	150	-	-	-
11.5	-	-	120	150	200	250	300
11.6	-	-	120	150	-	-	-
11.7	-	-	120	150	-	-	-
11.8	-	-	120	150	-	-	-
11.9	-	-	120	150	-	-	-
12.0	-	-	120	150	200	250	300
12.1	-	-	120	150	-	-	-
12.2	-	-	120	150	-	-	-
12.3	-	-	120	150	-	-	-
12.4	-	-	120	150	-	-	-
12.5	-	-	120	150	200	250	300
12.6	-	-	120	150	-	-	-
12.7	-	-	120	150	-	-	-
12.8	-	-	120	150	-	-	-
12.9	-	-	120	150	-	-	-
13.0	-	-	120	150	200	250	300